Page 5 of 10

REMARKS

Status of the Claims

Claims 2, 17-20, 22 and 23 are pending.

No new matter has been added by way of the present submission. For instance, claims 1, 13-16 and 21 have been canceled, claim 23 has been added, and claim 2 has been amended. In particular, claim 2 has been amended to clarify that the upper limit of CPT2 is 0.70. Further, claim 23 has been added to recite that the upper limit of CPT2 is 0.59. Support for such limitations may be found in the application as filed, for instance, illustrative support may be found in Table 2(2), No. 3/Steel B, No. 10/Steel H, No. 21/Steel P, No. 22/Steel Q, No. 23/Steel R and No.24/Steel S as well as the Figures. Thus, no new matter has been added.

Further, no new issues have been raised which would require the burden of additional search and/or consideration on the part of the Examiner. For instance, there exists no administrative burden for the Examiner to consider the upper limits of CPT2 since such issues have already been considered numerous times on the record. In the event that the present submission does not place the application into condition for allowance, entry thereof is respectfully requested as placing the application into better form for appeal.

In view of the following remarks, the Examiner is respectfully requested to withdraw all rejections and allow the currently pending claims.

Priority under 35 U.S.C. § 119

Applicants thank the Examiner for acknowledging Applicants' claim for foreign priority under 35 U.S.C. § 119, and receipt of the certified priority document.

Drawings

Applicants thank the Examiner for indicating that the drawings are accepted.

Issues under 35 U.S.C. § 103(a)

Claims 1, 2 and 13-20 stand rejected under 35 U.S.C. § 103(a) as being unpatentable over the English machine translation of JP 2002-226914 (hereinafter referred to as JP '914) in view of the English machine translation of JP 11-350075 (hereinafter referred to as JP '075).

Application No.: 10/590,846 Docket No.: 1551-0158PUS1
Reply to Office Action of March 24, 2010 Page 6 of 10

Further, claims 1, 2, 21 and 22 stand rejected under 35 U.S.C. § 103(a) as being unpatentable over WO 03/085149 by use of the English equivalent U.S. 2004/0187981 (hereinafter referred to as U.S. '981).

Finally, claims 1, 2, 21 and 22 stand rejected under 35 U.S.C. § 103(a) as being unpatentable over JP '914 in view of U.S. 6,086,685 (hereinafter referred to as U.S. '685).

These rejections are respectfully traversed.

Complete discussions of the Examiner's rejections are set forth in the Office Action, and are not being repeated here.

As a preliminary matter, Applicants have cancelled claim 1 and all claims dependent thereon. Thus, the portions of the Examiner's rejections dealing with these claims is moot. Remaining are issues relating to independent claim 2 and claims dependent thereon.

Applicants point out that claim 2 has been amended such that the conditions of the finish rolling satisfy the following relationship $\underline{S} \leq \underline{CPT2} \leq 0.70$, thus setting the upper limit for CPT2 at 0.7. New claim 23 sets the upper limit for CPT2 at 0.59. However, each of the Examiner's rejections of claim 2 rely upon a calculation of CPT2 equal to 0.8 (see page 3, line 13, page 6, line 9, and page 8, line 11 of the outstanding Office Action).

Applicants submit that there is no overlap based upon the language of pending claim 2. Thus, the prior art fails as a whole to suggest or disclose the presently claimed upper limit of 0.70 (claim 2) or 0.59 (claim 23). There is no reason to modify the various parameters to arrive at the presently claimed CPT2 value. As such, Applicants submit that there exists no obviousness for claim 2 or any claim dependent thereon.

Obviousness can only be established by combining or modifying the teachings of the prior art to produce the claimed invention where there is some teaching, suggestion, or motivation to do so found either explicitly or implicitly in the references themselves or in the knowledge generally available to one of ordinary skill in the art. "The test for an implicit showing is what the combined teachings, knowledge of one of ordinary skill in the art, and the nature of the problem to be solved as a whole would have suggested to those of ordinary skill in the art." *In re Kotzab*, 217 F.3d 1365, 1370, 55 USPQ2d 1313, 1317 (Fed. Cir. 2000). See also *In re Lee*, 277 F.3d 1338, 1342-44, 61 USPQ2d 1430, 1433-34 (Fed. Cir. 2002) (discussing the importance of relying on objective evidence and making specific factual findings with respect to

Application No.: 10/590,846 Docket No.: 1551-0158PUS1
Reply to Office Action of March 24, 2010 Page 7 of 10

the motivation to combine references); *In re Fine*, 837 F.2d 1071, 5 USPQ2d 1596 (Fed. Cir. 1988); *In re Jones*, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992).

The Supreme Court of the United States has held that the teaching, suggestion, motivation test is a valid test for obviousness, but one which cannot be too rigidly applied. See KSR Int'l Co. v Teleflex Inc., 127 S.Ct. 1727, 82 USPQ2d 1385 (U.S. 2007). The Supreme Court in KSR Int'l Co. v. Teleflex, Inc., ibid., reaffirmed the Graham factors in the determination of obviousness under 35 U.S.C. § 103(a). The four factual inquiries under Graham are:

- (a) determining the scope and contents of the prior art;
- (b) ascertaining the differences between the prior art and the claims in issue;
- (c) resolving the level of ordinary skill in the pertinent art; and
- (d) evaluating evidence of secondary consideration.

Graham v. John Deere, 383 U.S. 1, 17-18, 148 USPQ 459, 467 (U.S. 1966).

The Court in KSR Int'l Co. v. Teleflex, Inc., supra., did not totally reject the use of "teaching, suggestion, or motivation" as a factor in the obviousness analysis. Rather, the Court recognized that a showing of "teaching, suggestion, or motivation" to combine the prior art to meet the claimed subject matter could provide a helpful insight in determining whether the claimed subject matter is obvious under 35 U.S.C. § 103(a).

Even so, the Court in KSR Int'l Co. v. Teleflex, Inc., ibid., rejected a rigid application of the "teaching, suggestion, or motivation" (TSM) test, which required a showing of some teaching, suggestion, or motivation in the prior art that would lead one of ordinary skill in the art to combine the prior art elements in the manner claimed in the application or patent before holding the claimed subject matter to be obvious.

Further, the Examiner bears the initial burden of presenting a *prima facie* case of obviousness. *In re Oetiker*, 977 F.2d 1443, 1445, 24 USPQ2d 1443, 1444 (Fed. Cir. 1992). "[R]ejections on obviousness grounds cannot be sustained by mere conclusory statements; instead, there must be some articulated reasoning with some rational underpinning to support the legal conclusion of obviousness." *In re Kahn*, 441 F.3d 977, 988, 78 USPQ2d 1329, 1336, quoted with approval in *KSR Int'l Co. v. Teleflex Inc.*, 127 S. Ct. 1727, 1741, 82 USPQ2d 1385, 1396 (2007).

Docket No.: 1551-0158PUS1

Page 8 of 10

Application No.: 10/590,846 Reply to Office Action of March 24, 2010

In the present instance the cited art fails as a whole to suggest or disclose the CPT2 value as required by claim 2 (or claim 23). There is no rationale to modify the many parameters in the prior art to arrive at such values. At most it might hypothetically be "obvious to try" different parameters. However, the present facts do not allow for such an "obvious to try" rationale to support a *prima facie* case of obviousness.

The issue of "obvious to try was recently revisited by the Federal Circuit in *In re Kubin* (2008-1184, decided April 3, 2009). The court highlighted an earlier decision of *In re O'Farrell*, 853 F.2d 894 (Fed. Cir. 1988), where it was cautioned that "obvious to try" is an incantation whose meaning is often misunderstood:

It is true that this court and its predecessors have repeatedly emphasized that "obvious to try" is not the standard under § 103. However, the meaning of this maxim is sometimes lost. Any invention that would in fact have been obvious under § 103 would also have been, in a sense, obvious to try. The question is: when is an invention that was obvious to try nevertheless nonobvious?

In re O'Farrell, 853 F.2d 894, 903 (Fed. Cir. 1988).

The Federal Circuit held in *In re Kubin* that to differentiate between proper and improper applications of "obvious to try," it is necessary to understand two classes of situations where "obvious to try" is erroneously equated with obviousness under § 103. In the first class of cases,

what would have been "obvious to try" would have been to vary all parameters or try each of numerous possible choices until one possibly arrived at a successful result, where the prior art gave either no indication of which parameters were critical or no direction as to which of many possible choices is likely to be successful.

Id. In such circumstances, where a defendant merely throws metaphorical darts at a board filled with combinatorial prior art possibilities, courts should not succumb to hindsight claims of obviousness. The inverse of this proposition is succinctly encapsulated by the Supreme Court's statement in *KSR* that where a skilled artisan merely pursues "known options" from a "finite number of identified, predictable solutions," obviousness under § 103 arises. 550 U.S. at 421.

The second class of O'Farrell's impermissible "obvious to try" situations occurs where what was "obvious to try" was to explore a new technology or general approach that seemed to be a promising field of experimentation, where the prior art gave only general guidance as to the particular form of the claimed invention or how to achieve it.

Application No.: 10/590,846 Docket No.: 1551-0158PUS1 Page 9 of 10

Reply to Office Action of March 24, 2010

853 F.2d at 903. Again, KSR affirmed the logical inverse of this statement by stating that § 103 bars patentability unless "the improvement is more than the predictable use of prior art elements

according to their established functions." 550 U.S. at 417.

In the present instance, Applicants submit that any attempt to rationalize arriving at the present requirement of CPT2 would amount to an impermissible "obvious to try" analysis. Nowhere in the prior art is the particular requirements that result in the claimed CPT2 ever discussed. While such a combination might hypothetically be possible, it would only amount to the throwing of metaphorical darts at a board filled with combinatorial prior art possibilities. This is the first of the two common "obvious to try" pitfalls decidedly admonished by the Federal

Circuit.

As such, Applicants submit that the outstanding rejection is improper and must be

withdrawn.

Conclusion

All of the stated grounds of rejection have been properly traversed, accommodated, or rendered moot. Applicants therefore respectfully request that the Examiner reconsider all presently outstanding rejections and that they be withdrawn. It is believed that a full and complete response has been made to the outstanding Office Action, and as such, the present application is in condition for allowance.

In view of the above, Applicants believe that the pending application is in condition for allowance.

Should there by an outstanding matters that need to be resolved in the present application, the Examiner is respectfully requested to contact Craig A. McRobbie, Registration No. 42,874 at the telephone number of the undersigned below to conduct an interview in an effort to expedite prosecution in connection with the present application.

Application No.: 10/590,846 Docket No.: 1551-0158PUS1 Page 10 of 10

Reply to Office Action of March 24, 2010

If necessary, the Director is hereby authorized in this, concurrent, and future replies to charge any fees required during the pendency of the above-identified application or credit any overpayment to Deposit Account No. 02-2448.

Dated:		11	IN	9	3	2010	

Respectfully submitted,

Marc S. Weiner

Registration No.: 32181

BIRCH, STEWART, KOLASCH & BIRCH, LLP

8110 Gatehouse Road, Suite 100 East

P.O. Box 747

Falls Church, VA 22040-0747

703-205-8000